



Short Machine Taps

tapered pipe thread, taper 1:16, con. 55°

Maschi a macchina corti

filettatura conica per tubi, cono 1:16



HSS-G

Rc (BSPT)

Nominal Diameter S	L 1	L 2	D 2	∅	Art.-No.
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Form C

PT 1/8 x 28	65	19.0	7.0	5.5	63712
PT 1/4 x 19	70	25.0	11.0	9.0	63714
PT 3/8 x 19	75	26.0	12.0	9.0	63716
PT 1/2 x 14	80	31.0	16.0	12.0	63718
PT 3/4 x 14	100	33.0	20.0	16.0	63722
PT 1" x 11	110	38.0	25.0	20.0	63726

Form B, Spiral Point / con imbocco corretto

PT 1/16 x 28	55	17.5	8.0	6.0	97502
PT 1/8 x 28	55	19.0	8.0	6.0	97506
PT 1/4 x 19	62	28.0	11.0	9.0	97514
PT 3/8 x 19	65	28.0	14.0	11.0	97518
PT 1/2 x 14	80	35.0	18.0	14.0	97522
PT 3/4 x 14	85	35.0	23.0	17.0	97530
PT 1" x 11	95	45.0	26.0	21.0	97538
PT 1.1/4 x 11	105	45.0	32.0	26.0	97546
PT 1.1/2 x 11	110	45.0	38.0	29.0	97554
PT 2" x 11	120	50.0	46.0	35.0	97570

Form C, 35° Spiral Flute / spirale destra a 35°

PT 1/16 x 28	55	17.5	8.0	6.0	97702
PT 1/8 x 28	55	19.0	8.0	6.0	97706
PT 1/4 x 19	62	28.0	11.0	9.0	97714
PT 3/8 x 19	65	28.0	14.0	11.0	97718
PT 1/2 x 14	80	35.0	18.0	14.0	97722
PT 3/4 x 14	85	35.0	23.0	17.0	97730
PT 1" x 11	95	45.0	26.0	21.0	97738
PT 1.1/4 x 11	105	45.0	32.0	26.0	97746
PT 1.1/2 x 11	110	45.0	38.0	29.0	97754
PT 2" x 11	120	50.0	46.0	35.0	97770

Application:

for general use

- non abrasive material up to 900 N/mm²
- unalloyed and low alloyed steel
- for thread cutting by hand and machine

Form C: for through and blind holes

Spiral Point: for through holes

Spiral Flute: for blind holes

Applicazione:

per uso universale

- Materiali con buona trucidibilità fino a R 900 N/mm²
- Acciaio non legati e scarsamente legati
- per uso manuale e con macchina

Forma C: per fori passanti e ciechi

Forma B: per fori passanti

35° RSP: per fori ciechi

